

# ACSA Collaborative Practice Award

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2015-2016 Winner Submission Materials

PROJECT RE\_

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# PROJECT RE\_

facilitates a partnership between three non-profits: a university affiliated design build entity, a material repurposing center, and an apprentice training program. Its mission is to:

**REUSE  
MATERIALS**

incorporate used materials and promote deconstruction to facilitate landfill diversion

**RESTORE  
COMMUNITIES**

utilize participatory design processes to strengthen capacity of community residents

**REBUILD  
LIVES**

teach people trade skills and professional knowledge for securing a living wage

## PEDAGOGICAL FRAMEWORK

Students were asked to develop the project featuring reused and repurposed materials. The design showcases multiple, marketable building products that can be brought into mass production. Processes employed were refined for use in educational community workshops and job training to reinforce the public interest dimension of work.

### 6 SEMESTER + 1 SUMMER PROCESS

CURRICULUM with 3 CORE years + 2 ADVANCED STUDIO OPTION years

### DESIGN BUILD + PUBLIC INTEREST DESIGN

### 8 FOURTH / FIFTH YEAR UNDERGRADUATES

1 FACULTY DIRECTOR + 2 FELLOWS

4 GRADUATE CONSTRUCTION MANAGEMENT STUDENTS + 1 FACULTY

### EACH INVEST 1 SEMESTER or up to 2 YEARS

18 CU STUDIO + 9-12 CU CONSTRUCTION ADMIN CO-REQUISITE

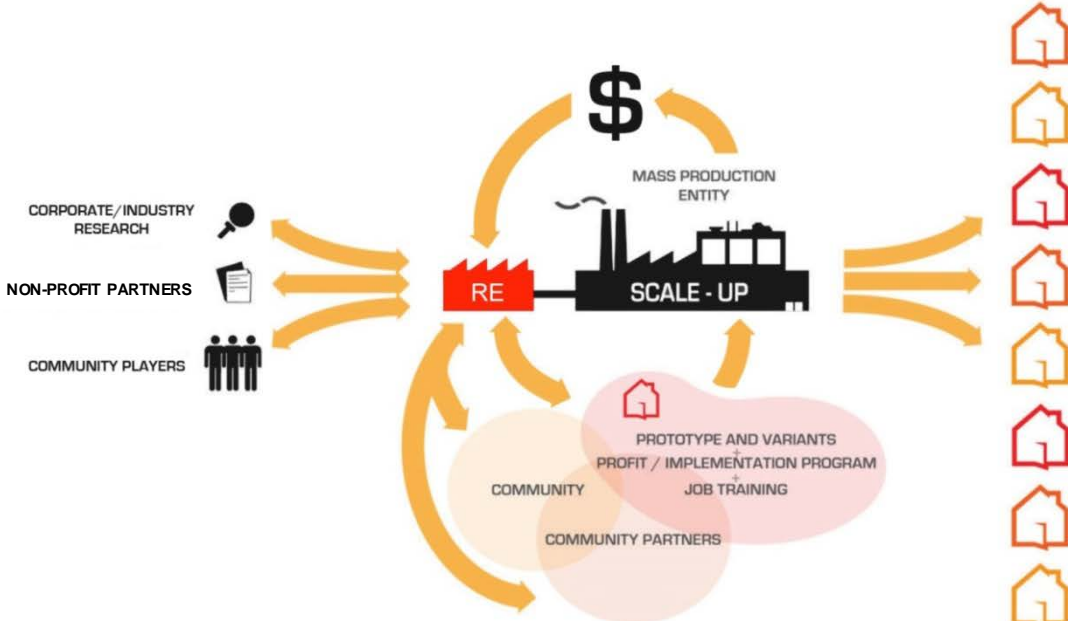
8 GRADUATE DRAMA LIGHTING DESIGN COLLABORATORS + 1 FACULTY

2 NON-PROFIT PARTNERS

SUPPORT from 4 FOUNDATIONS + 3 CORPORATIONS

PROFESSIONAL CONSULTANTS + CITY INSPECTORS

**CONCEPT** The space will be used by the non-profit partners as a **community workshop, job training facility, and fabrication center** for value added projects ranging in scale from furniture to buildings. Products and housing prototypes developed at PROJECT RE\_ will be used to sustain the center and fund the next community outreach projects.

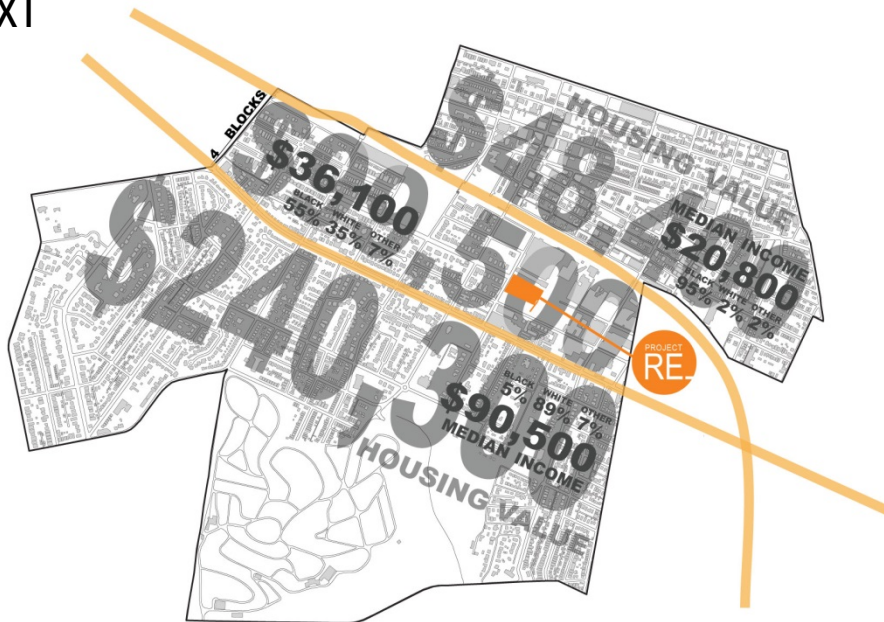


Simplified business concept diagram generated by faculty program director

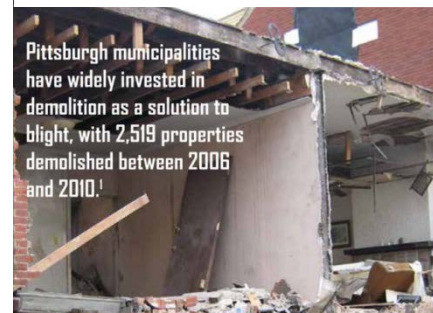


Excerpts from program development document generated by a fellow

**CONTEXT**



Location diagram with 2010 US Census data



Excerpts from a student generated publication to raise awareness of local construction waste issues



Client Working Session  
2012 OCT



Schematic Design Review  
2012 NOV



Schematic Design Review  
2012 DEC



Business Planning  
2013 FEB



Prototype Design Review  
2012 APR



Entry Design Review  
2013 OCT



Design Development Review  
2013 DEC



Design Development Review  
2014 JAN



Scheduling  
2014 FEB



Build Event with Clients  
2014 MAY



Construction Update  
2014 OCT



Construction Update  
2014 NOV



Construction Update  
2014 DEC



Construction Update  
2015 FEB



Construction Update  
2015 APR



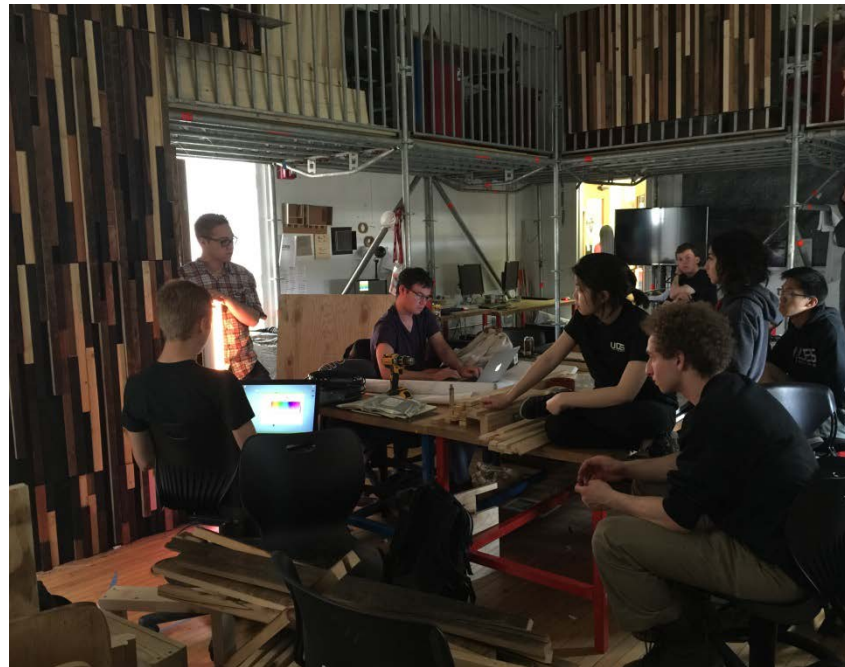
Post Production Analysis  
2015 MAY



Public Exhibit to Raise Awareness  
2015 MAY

## CLIENT DESIGN REVIEW

The three year process involved close collaboration between partners and stakeholders. Activities included client space planning sessions, design reviews, a public build event, construction updates, and a public exhibit to raise awareness.



## ACADEMIC COLLABORATION

Undergraduate students worked closely with graduate construction management students to coordinate scheduling and site logistics. Graduate school of drama students contributed extensive knowledge of lighting design and equipment.



**PROFESSIONAL COORDINATION** The students gained experience working with professional consultants including structural and mechanical engineers; HVAC, electrical, and fire suppression system subcontractors; steel fabricators; and lighting designers.



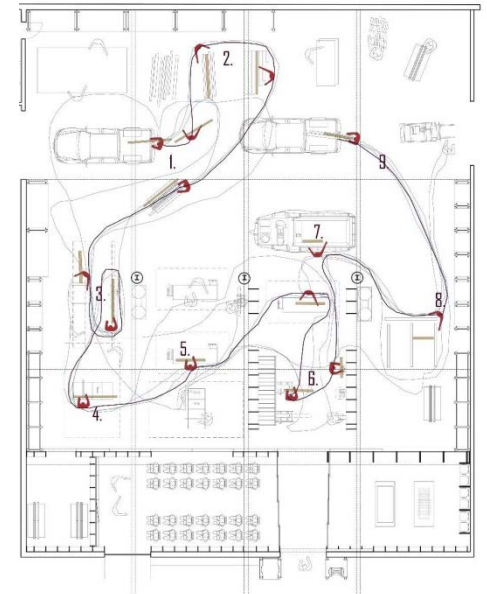
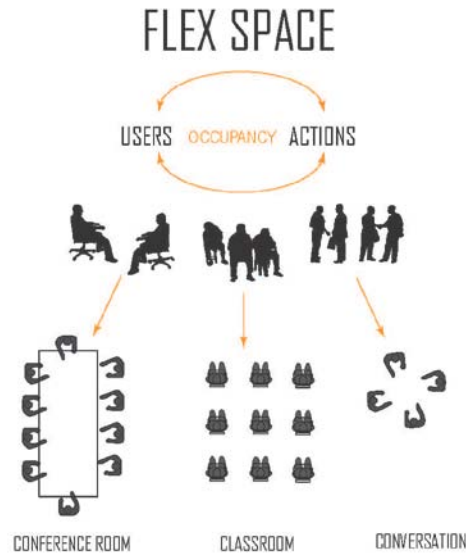
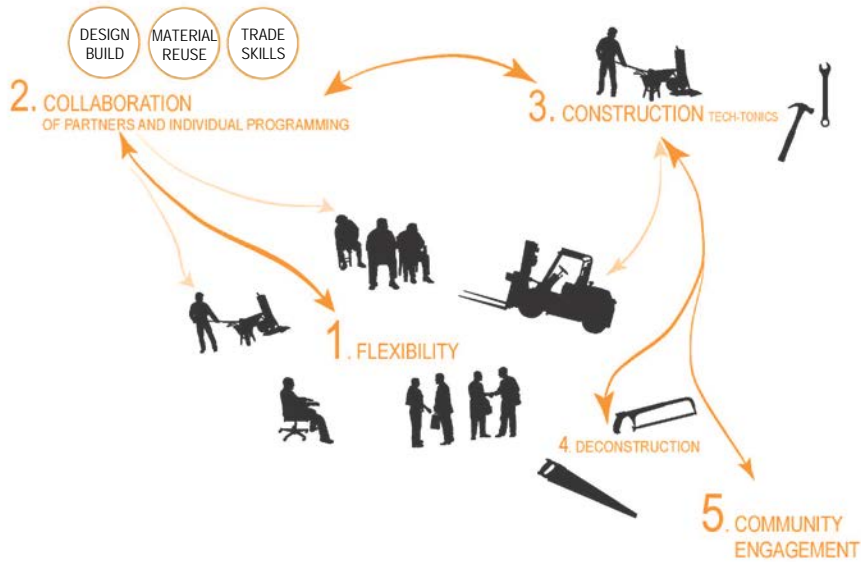
Exterior cladding construction in progress in woodshop

## CONSTRUCTION TRAINING

Students worked with a cross section of construction industry professionals, including fabricators, journeymen, laborers, and craftsmen. A master carpenter demonstrated carpentry techniques and a high level of craft for students. Apprentices-in-training assisted with construction as an exercise in learning and honing their carpentry skills from modular framing to refined finishes.



**DESIGN CRITERIA** Through research, students explored spatial relationships and program necessary to meet project goals.



Early design priority and space planning diagrams

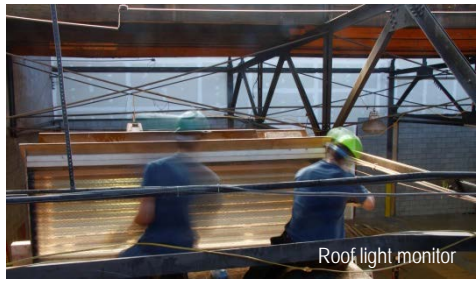
**DESIGN PROCESS** In the Fall of 2012, students met with the clients to understand their needs. By 2015, the project included the efforts of 22 undergraduate students, 1 faculty director, 2 fellows, 15 graduate construction management students, 12 graduate drama lighting students, 2 supporting faculty, and over 140 contributors. Students learned collaborative working methods that will be valuable in professional practice.





2012 DEC

Quarter-scale model tested structural shelving system project walls



Roof light monitor



Mock-up construction



2012 DEC

Full scale flitch beam tested potential span of shelving system



Framing with skylights between engineered I-joists



Exterior finishes



Interior finishes with light diffusers



2013 SEP

Full scale flitch beam cantilever load test



Reclaimed lumber cladding



2014 MAR

Light monitor explored church pew and corrugated glass reuse and detailing



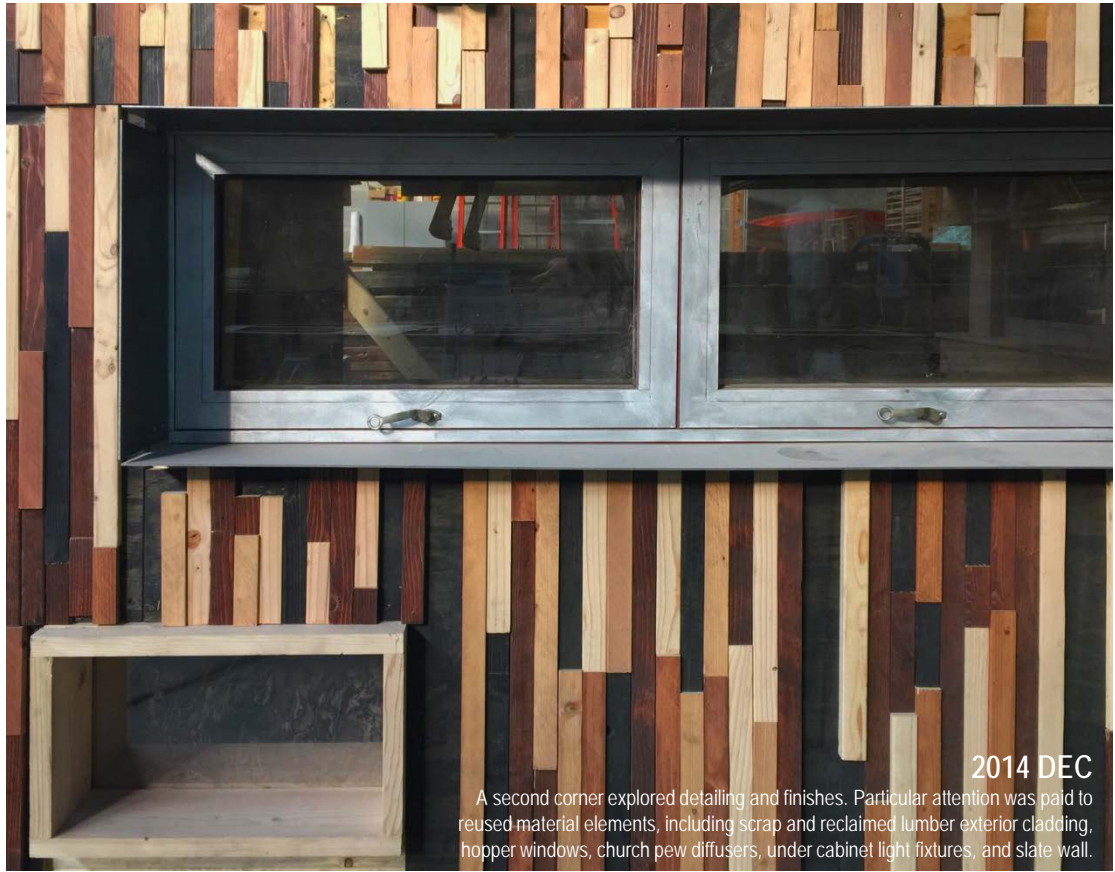
2014 MAY

Corner with refined window detailing, roof skylights, and roof light monitor



2014 MAR

Corner mock-up provided wood framing practice and revealed need for more light



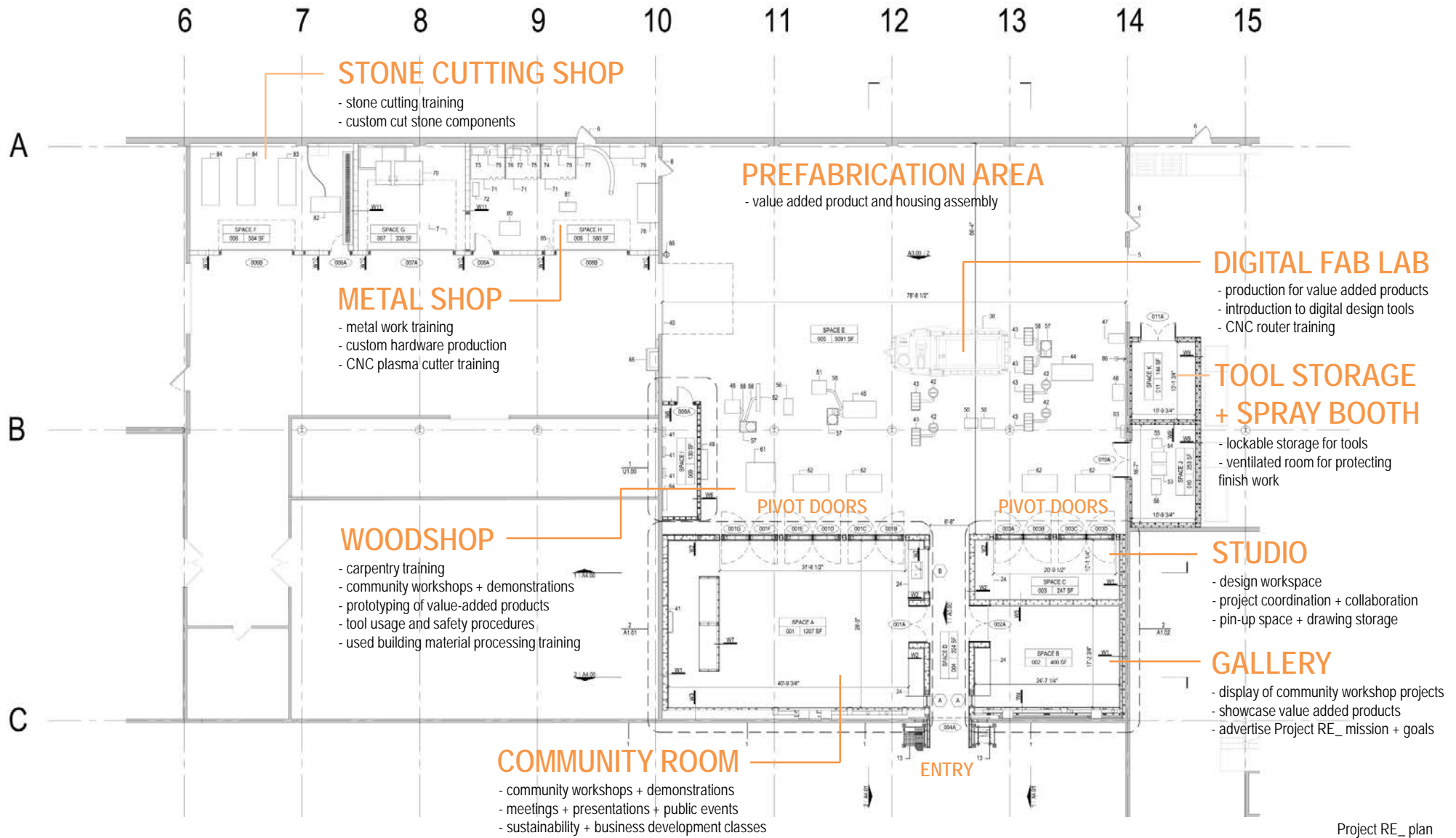
2014 DEC

A second corner explored detailing and finishes. Particular attention was paid to reused material elements, including scrap and reclaimed lumber exterior cladding, hopper windows, church pew diffusers, under cabinet light fixtures, and slate wall.

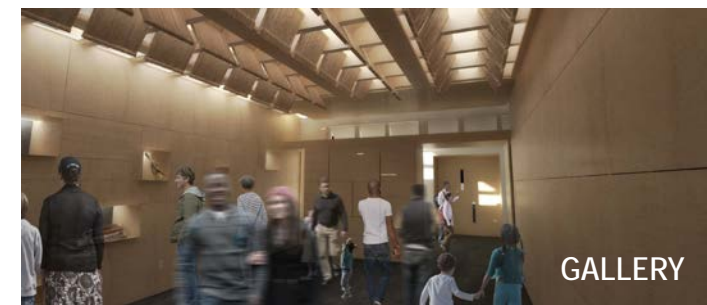
## PROTOTYPING

The studio teaching pedagogy is predicated on full-scale prototyping. Mock-ups were built by undergraduate and graduate construction management students to test design and construction principles. Each iteration and element was evaluated according to scope, quality, cost, and time.

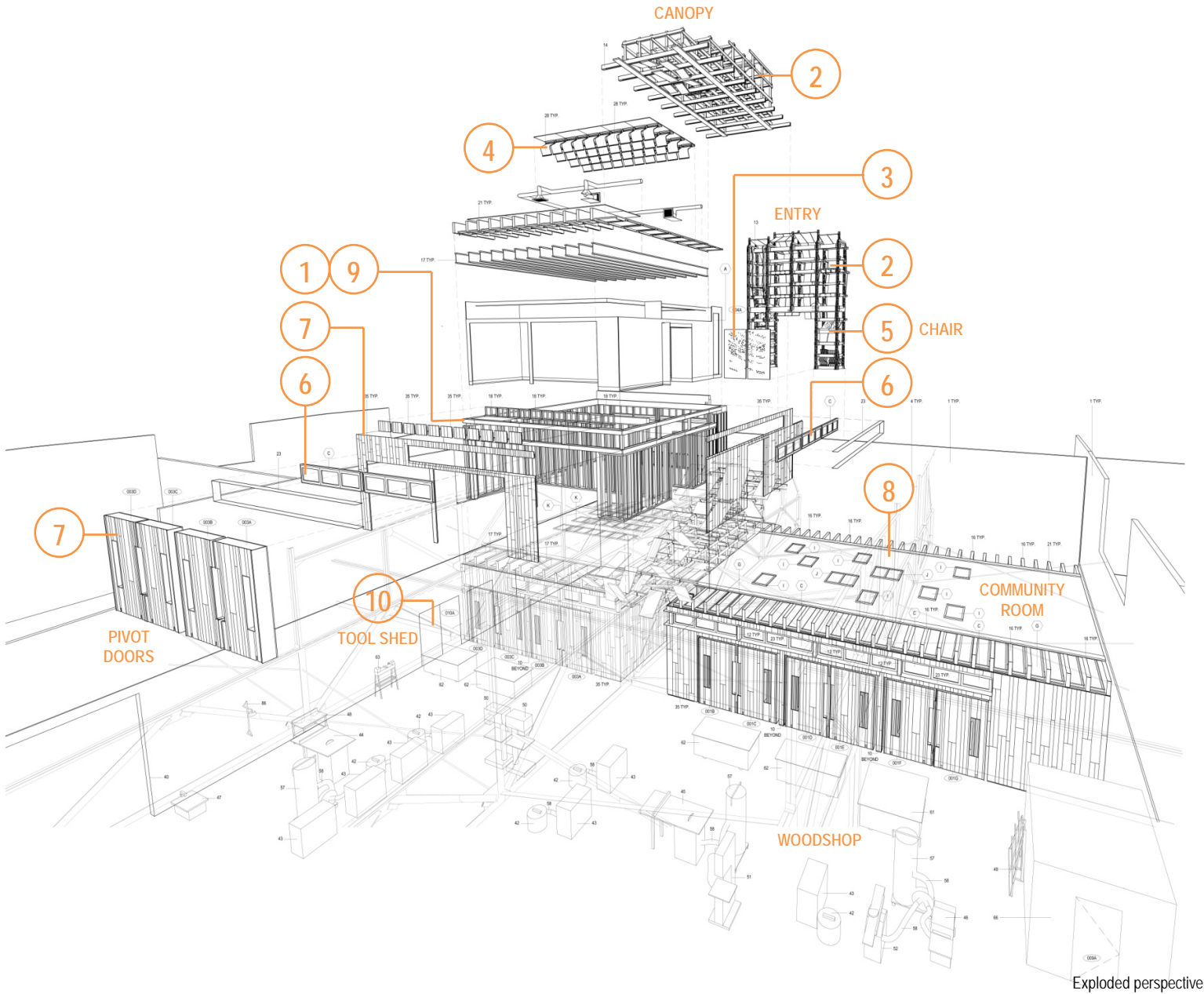
# DESIGN



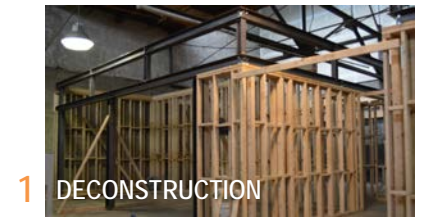
Project RE\_ plan



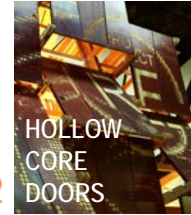
# MATERIAL REUSE



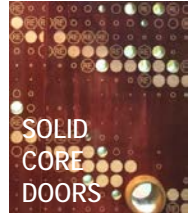
Exploded perspective



**1 DECONSTRUCTION**  
Framing designed for deconstruction

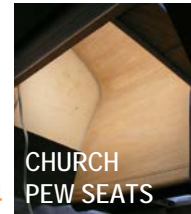


**2 HOLLOW CORE DOORS**

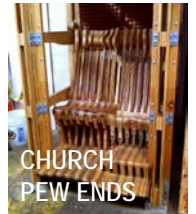


**3 SOLID CORE DOORS**

Door reuse in entry, canopy, and front doors



**4 CHURCH PEW SEATS**



**5 CHURCH PEW ENDS**

Church pew reuse in ceiling and entry chair



**6 WINDOWS**  
**7 SCRAP + RECLAIMED LUMBER**

Hopper window reuse in transom  
Scrap and reclaimed lumber reuse in cladding



**8 SLATE**



**9 INSULATION**

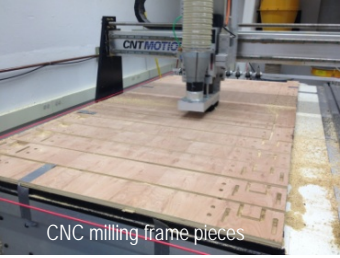
Slate reuse in community room chalkboard wall  
Insulation reuse in wall cavities



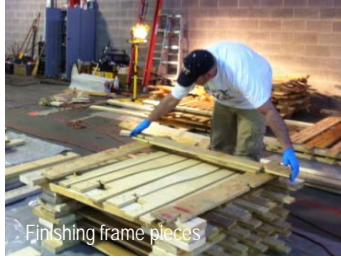
**10 FIBERGLASS + CHURCH PEWS**

Fiberglass and church pew reuse in tool shed

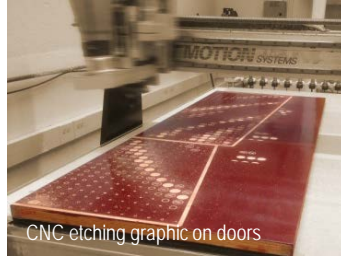
A material repurposing center identified underutilized items in their inventory and materials typically diverted to landfills. Students invested time in designing processes for giving them new life. Each building element is a marketable building product or strategy.



CNC milling frame pieces



Finishing frame pieces



CNC etching graphic on doors



Milling aluminum hardware



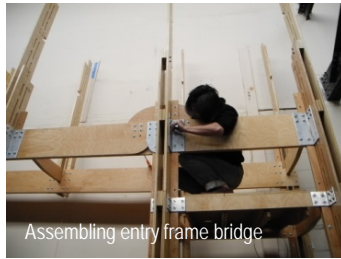
Fabricating church pew chair



Fabricating ergonomic ladder



Leveling aluminum entry feet



Assembling entry frame bridge



Assembling entry frame



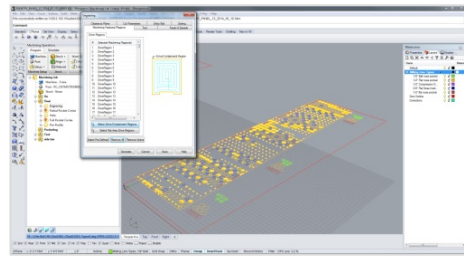
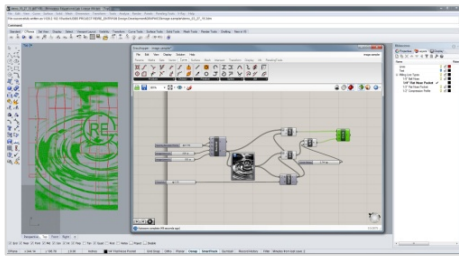
Installing panels



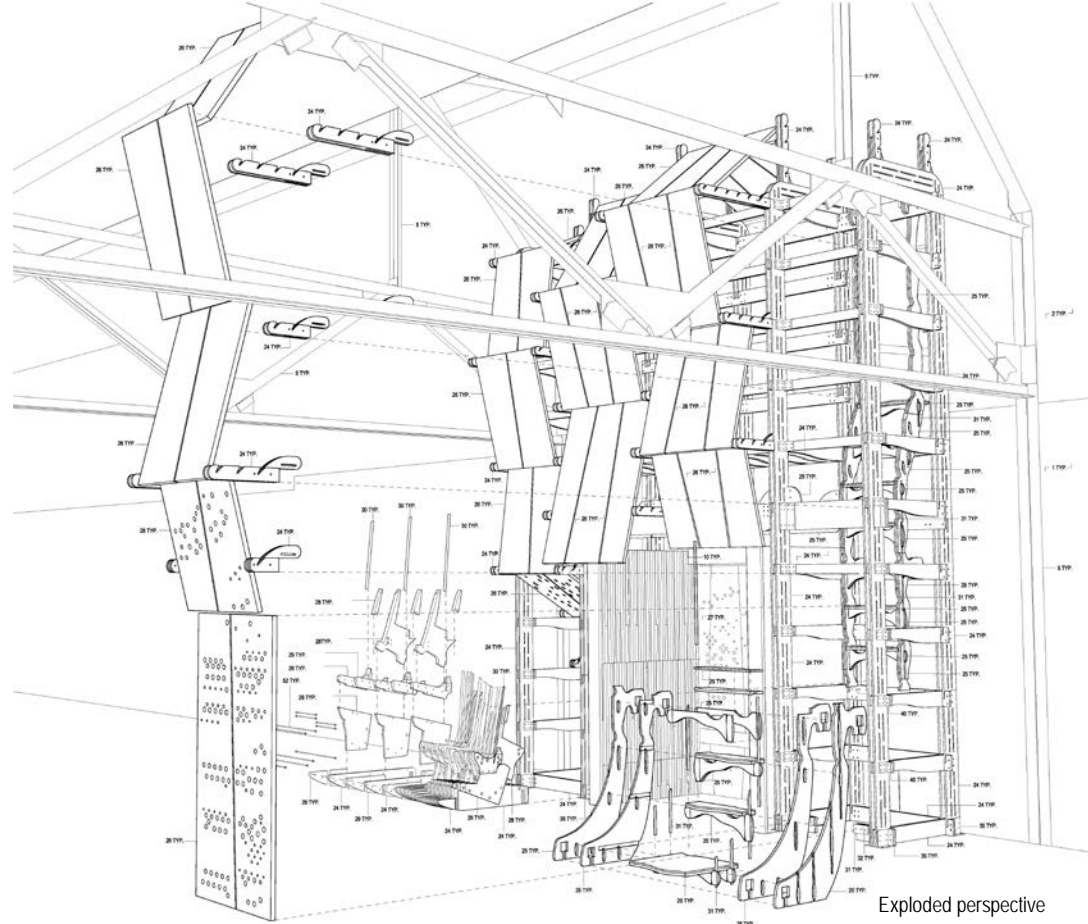
Assembling canopy frame



Preparing canopy panels



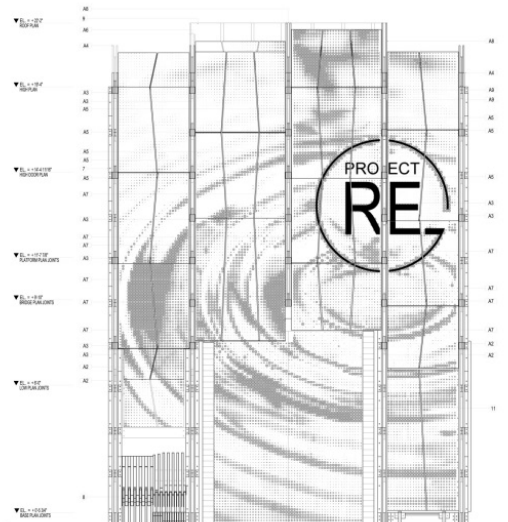
Parametric modeling interface used to generate and etch entry graphic



Exploded perspective



"Edge effect" graphic



Entry front elevation

# ENTRY + CANOPY

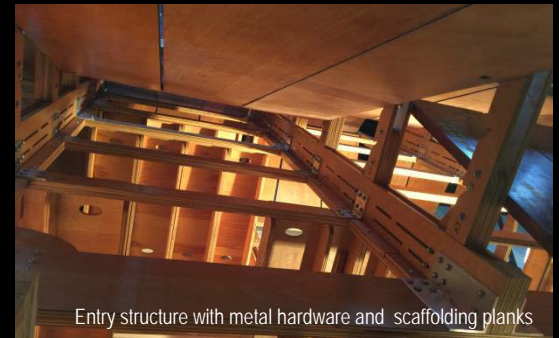
The process for etching salvaged hollow-core door panels was refined for use during CNC technology tutorials. The self-scaffolding entry frame was digitally designed and fabricated. Hand craft was essential to produce metal hardware and the canopy frame; and shape ergonomic features of the ladder and chair. High technology research was completed by students and low technology processes were executed through job training.

# LIGHTING DESIGN

Essential lighting for evening events was designed in partnership with graduate drama students.



Project RE\_ entry is lit for evening events.

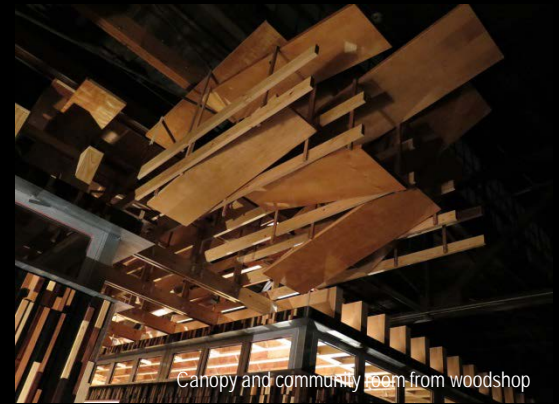


Entry structure with metal hardware and scaffolding planks



Ergonomic church pew chair

Ergonomic ladder



Canopy and community room from woodshop



Entry threshold with canopy above and community room right

# DESIGN FOR DECONSTRUCTION

Modular, panelized construction allows the project to be rearranged or disassembled for reuse to reduce waste. Framing commenced with a public build event where clients, community members and apprentices-in-training assisted with construction.



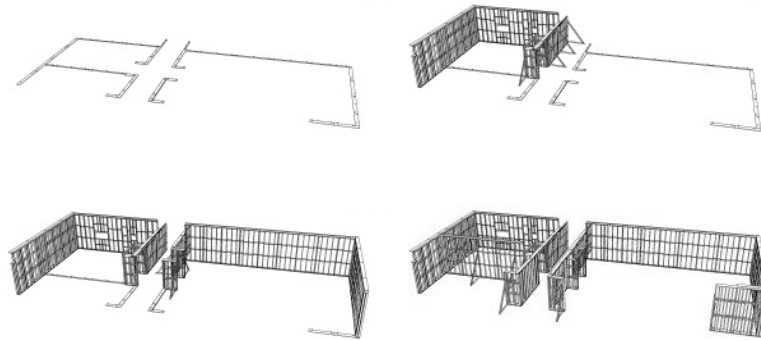
Blitz build event



Team consults local carpenter at blitz build



Panelized frames with mechanical fasteners



Panel framing assembly sequence



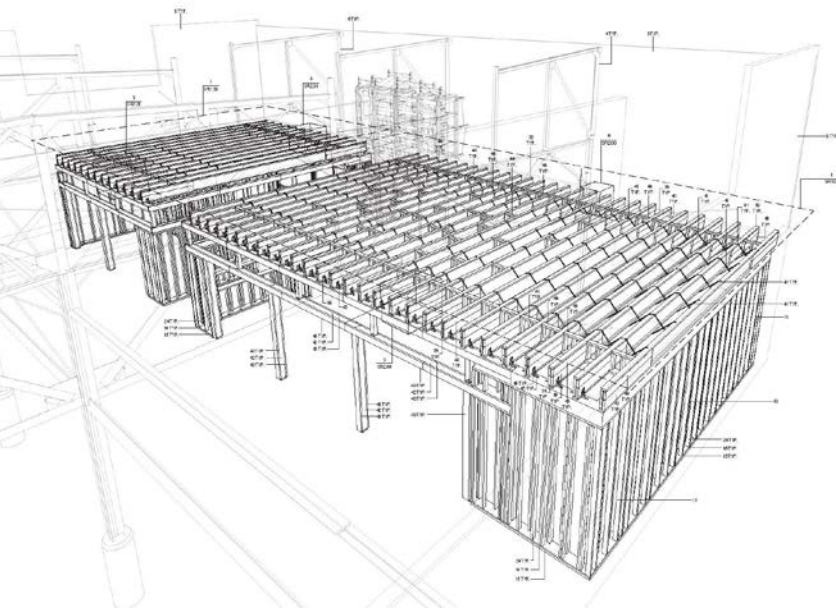
Framing progress



I-joint roof structure installation



Custom steel structure above large openings



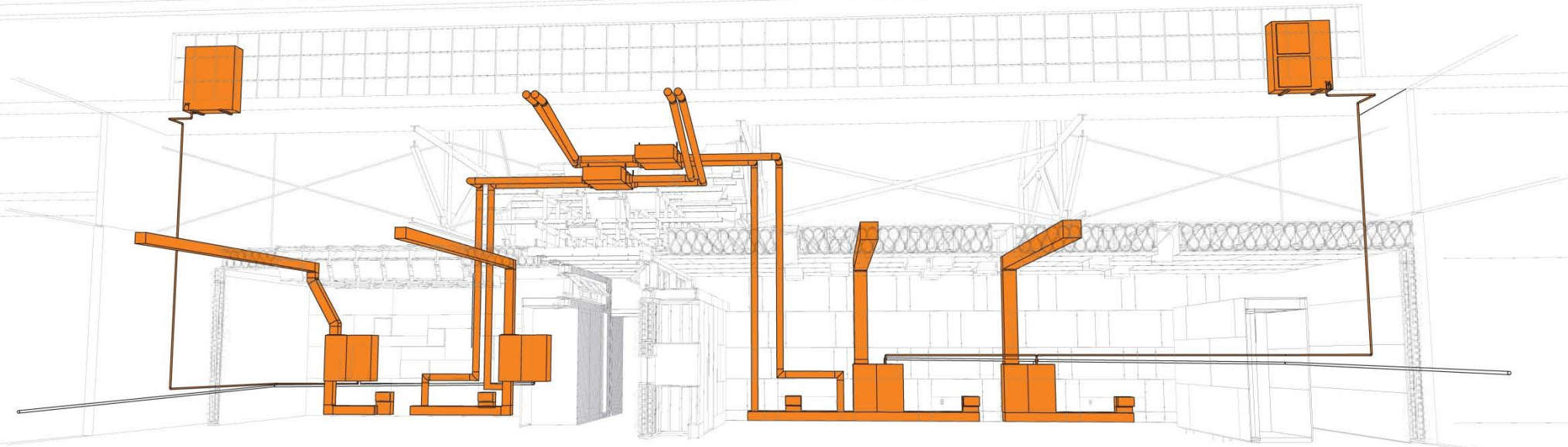
Structural perspective



Apprentice training students assist with construction

# SYSTEMS

Mechanical, electrical, and fire suppression systems were integrated into the ceiling planes and canopy by consultants as per student drawings. Design integrated complex systems within common affordable building strategies.



Mechanical systems sectional perspective



Electrical installation



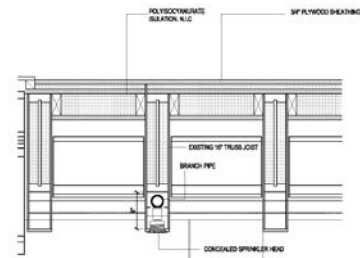
New distribution and power panels



Mechanical subcontractor coordination



Heat recovery ventilator by city inspector



Fire suppression section detail



New outlets for woodshop tools



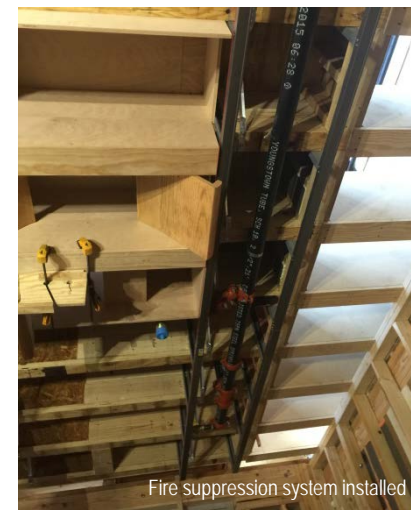
New transformer and switches



Ducts installed in ceiling



Mechanical installation

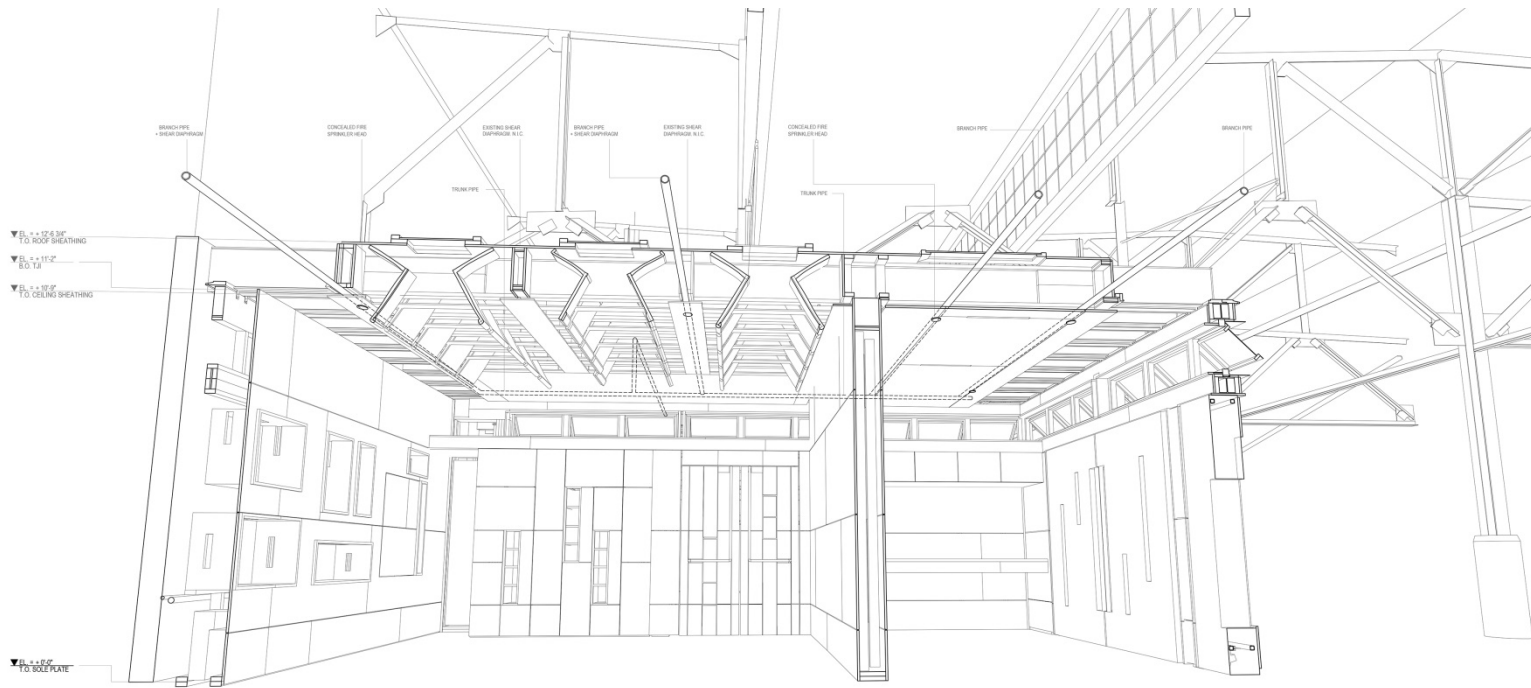


Fire suppression system installed

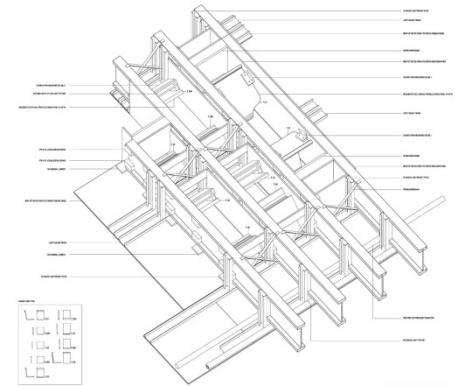


# CEILING MODULATES LIGHT

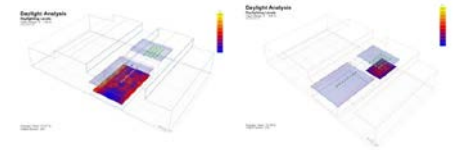
Pews from deconstructed churches are reused as diffusers for light and mechanical ventilation. Pew processing was completed by students and apprentices in training. Light fixtures were salvaged or donations from a professional consultant.



Transverse sectional perspective cut through gallery and studio



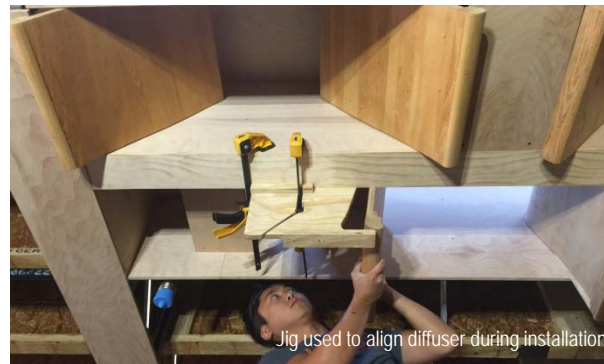
Ceiling axonometric



Digital lighting simulation



Community room interior



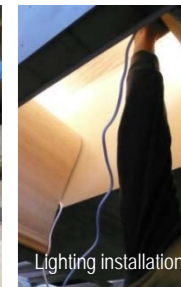
Jig used to align diffuser during installation



Pew sanding



Pew waxing

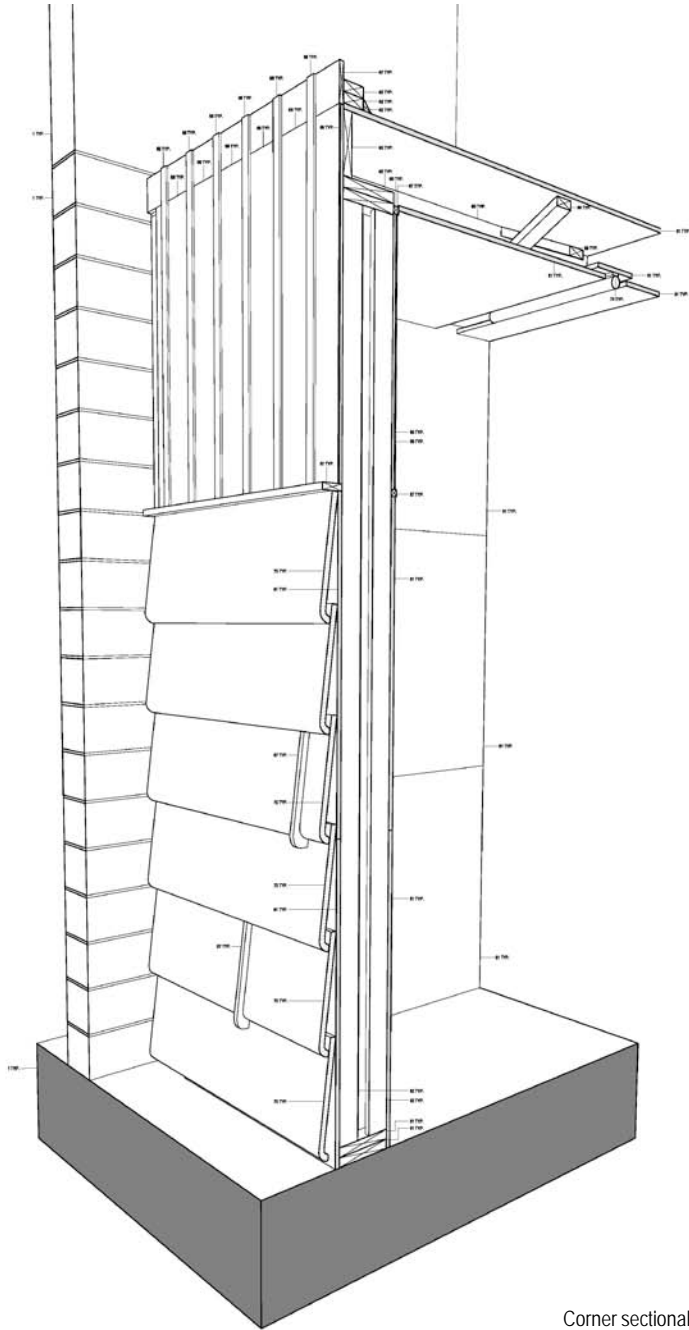


Lighting installation



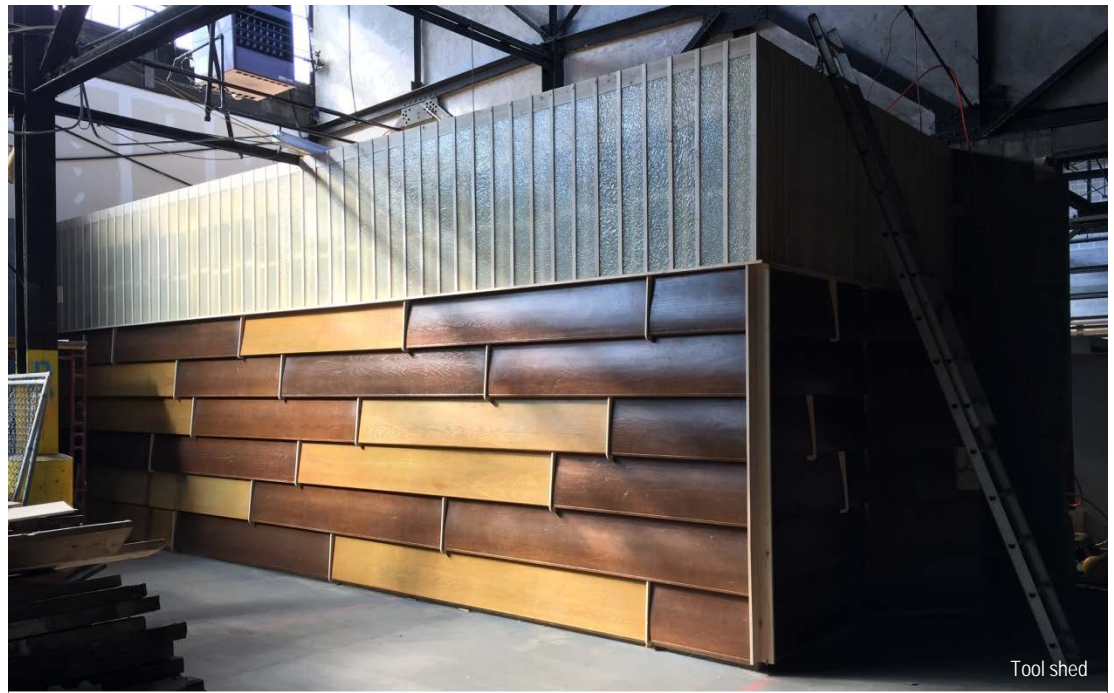
Ceiling light diffuser

# TOOL SHED



Corner sectional perspective

The tool shed and spray booth are clad with reused fiberglass and church pew seats.



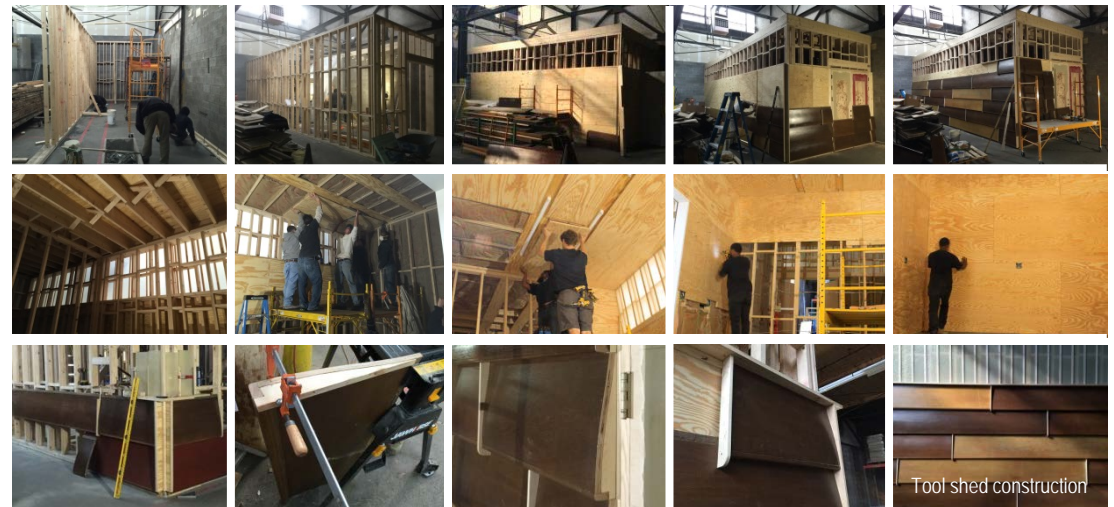
Tool shed



Church pew cladding detail



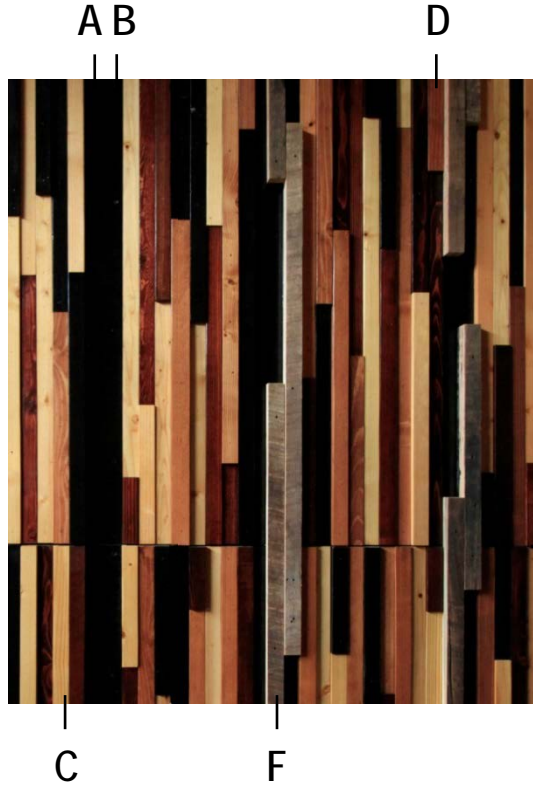
Interior view of reused fiberglass transom light



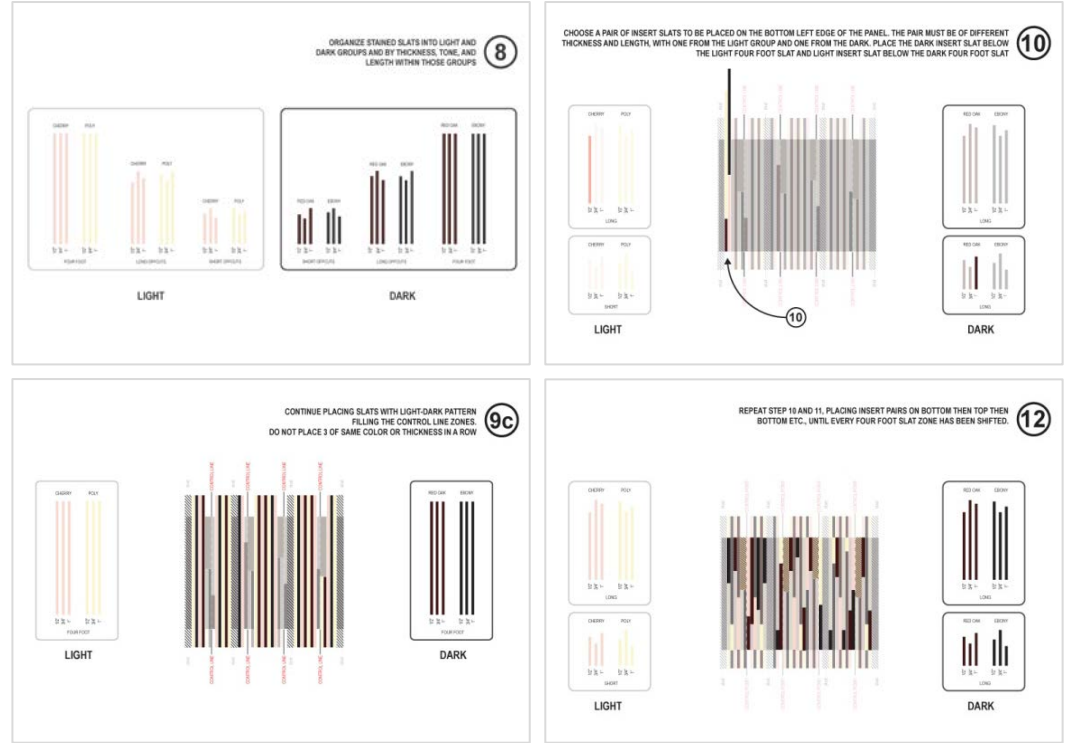
Tool shed construction

# EXTERIOR CLADDING

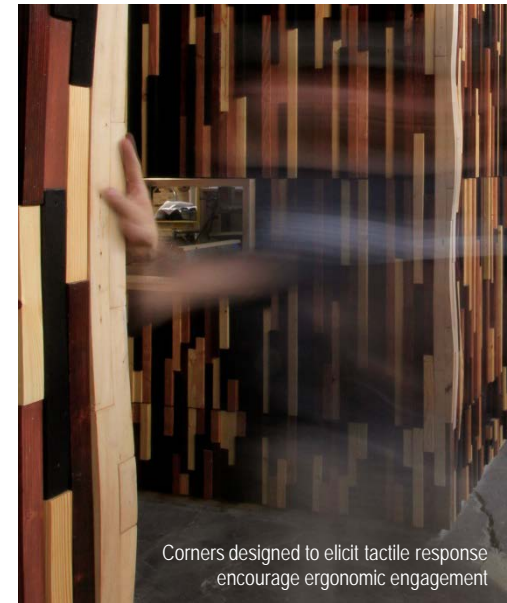
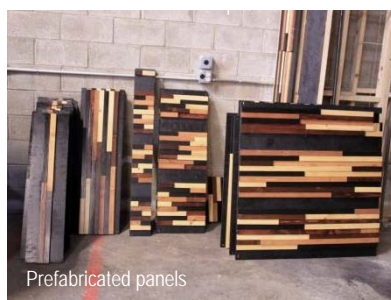
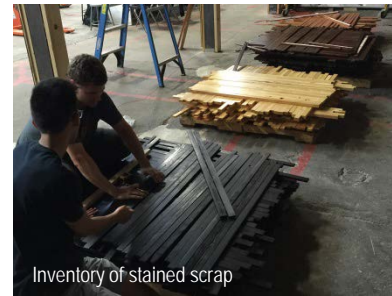
Prefabricated panels transform scrap lumber waste from construction sites and reclaimed lumber deconstructed from a warehouse into a viable building product. Project construction was used to test the prefabrication process for assembly by apprentice-level workers.



- A. Ebony stained plywood backing panel
- B. Empty space for screwing cladding panel to studs at 16" OC.
- C. Long pieces arranged to alternate light and dark stains
- D. Shorter pieces of various lengths added to vary pattern vertically
- E. Cladding panel edge
- F. After panel installation, reclaimed lumber pieces screwed to fill space B



Diagrams developed by students for explaining cladding layout to apprentices





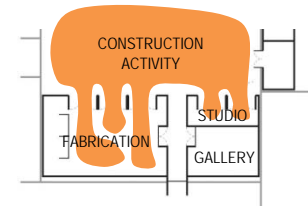
Closed doors become part of the wall

## DOOR FLEXIBILITY

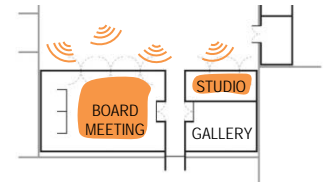
Large doors swing open to offer flexibility in use. They can be opened when community events or construction activities require more space or become part of the wall when closed, providing thermal and acoustic separation.



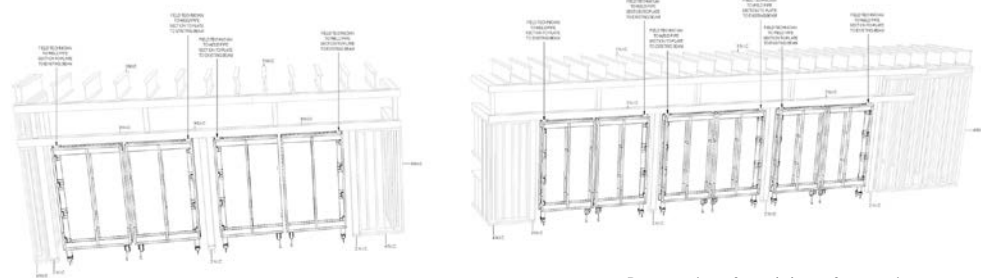
Doors open out to woodshop



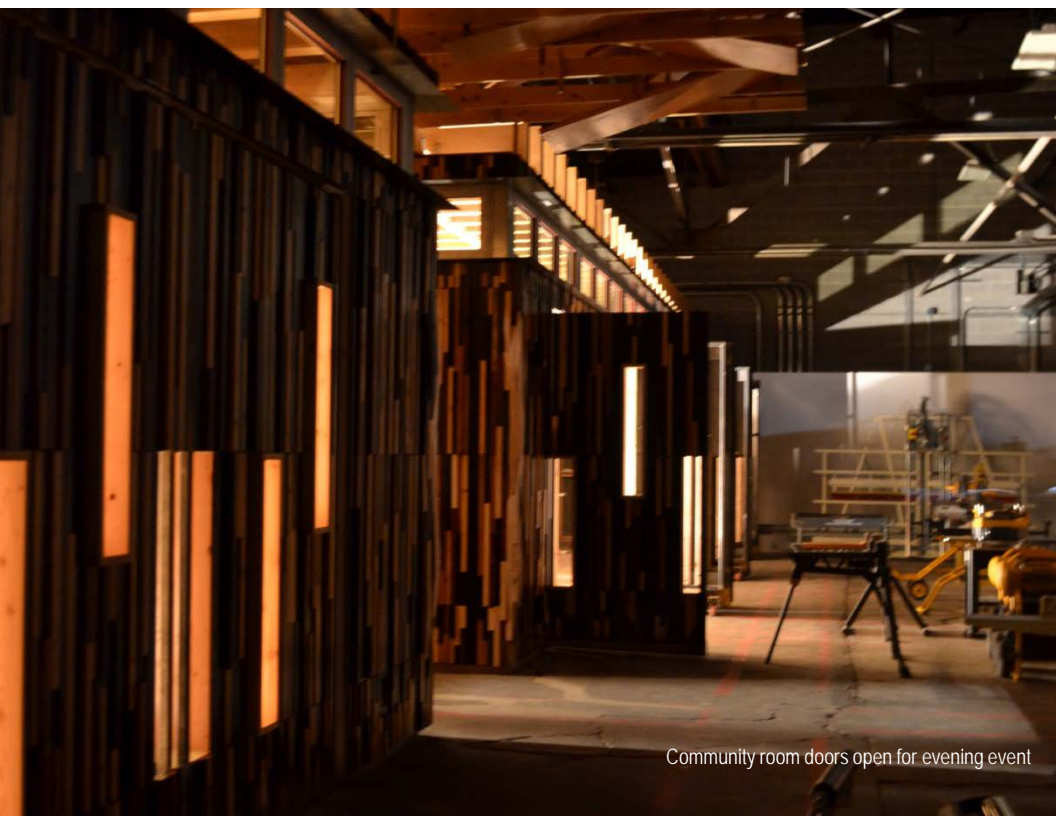
Doors open in toward rooms



Doors closed diagram



Perspective of steel doors frames in context



Community room doors open for evening event



Steel frame delivery



Custom casters



Hinges and column plates



Column installation



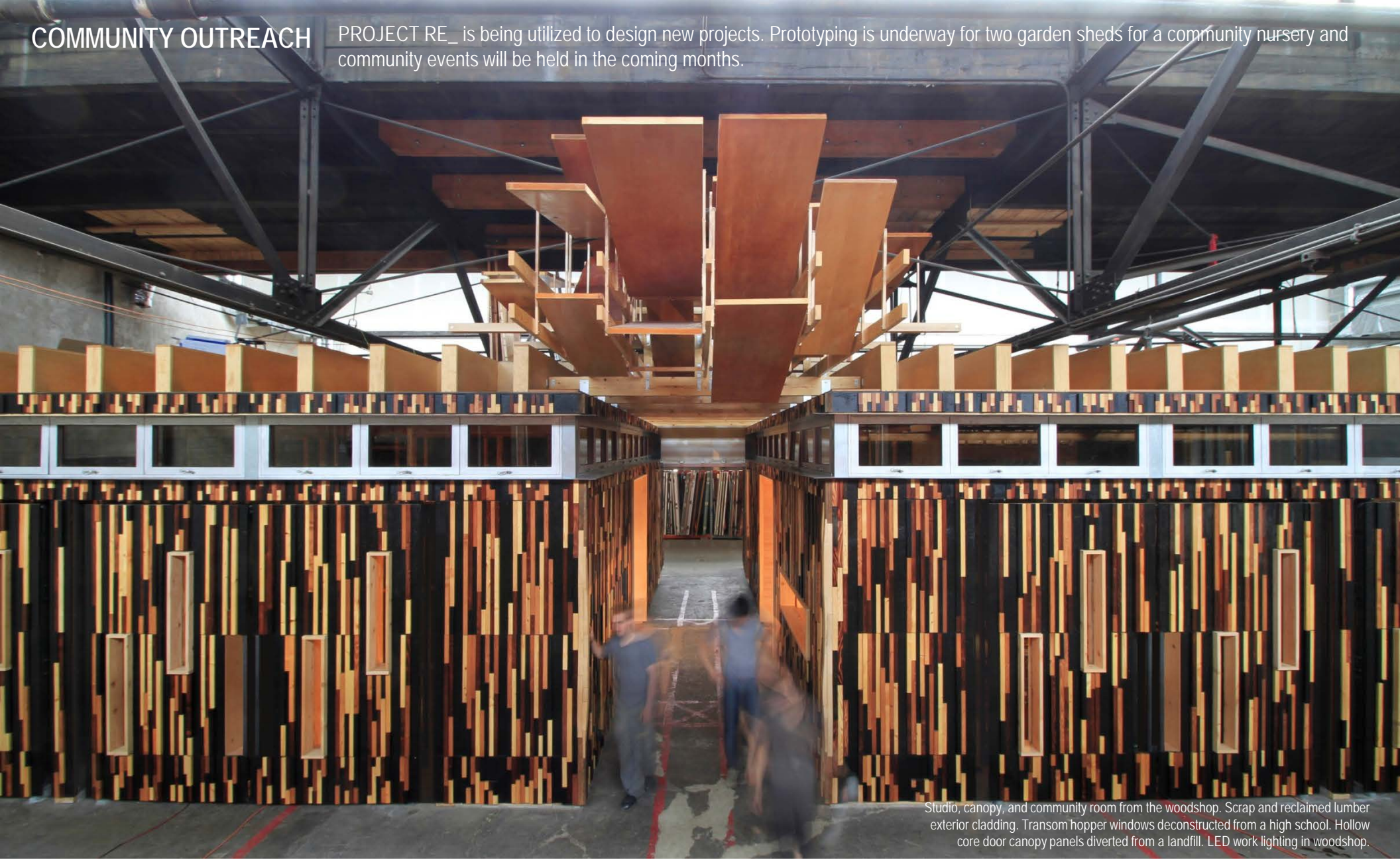
Site welding



Prepare for cladding

# COMMUNITY OUTREACH

PROJECT RE\_ is being utilized to design new projects. Prototyping is underway for two garden sheds for a community nursery and community events will be held in the coming months.



Studio, canopy, and community room from the woodshop. Scrap and reclaimed lumber exterior cladding. Transom hopper windows deconstructed from a high school. Hollow core door canopy panels diverted from a landfill. LED work lighting in woodshop.



Garden shed prototyping in woodshop and prefabrication area